



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5722-1

Job Sheet 196668



Part No: D5722-1

Job Qty: 1 pcs

Part Name: L-Handle Push-Button QR Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/18/19

Job Tracking No:

Due Date: 6/20/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG D5722 REV.A IPP REV:A 19.05.28 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	1 pcs	6/20/19	6/20/19	0.00	0.00	Purchasing - 1	JUN 18 2019
	DAS 13 9-89						Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	6/20/19	6/20/19	0.00	0.00	Packaging 2 - 1 - B4B	JUN 18 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S191535



Part: D5722-1

Job No: 196668

Serial No/Batch: S191535

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/18/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	6/20/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	6/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	74 JUN 26 2019
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	6/20/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - ISSUE P/O: 043185 SUPPLIER: MCMaster CARR P/N: 90302A112 C OF C IS REQUIRED
 Descriptions: 130 - ID AND STOCK

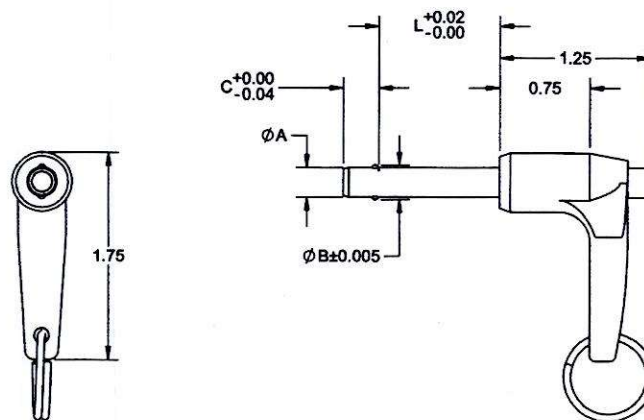
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90302A112	L-Handle Push-Button QR Pin	1 Ea (1 ea)	100-Purchasing	5191532

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	90302A112	1	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



D5722-X L-HANDLE PUSH BUTTON QUICK-RELEASE PIN

DART P/N	DESCRIPTION	VENDOR	VENDOR P/N	MATERIAL	PIN ϕ "A"	ϕ AT EXTENDED BALL HEIGHT "B"	UNUSABLE LENGTH "C"	GRIP LENGTH "L"	WEIGHT
D5722-1	L-HANDLE PUSH-BUTTON QR PIN	McMASTER-CARR	90302A112	17-4 PH STAINLESS STEEL	0.2470 - 0.2485	0.289	0.290	1.00	0.05 lbs

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
- 7) WEIGHT: SEE TABLE

RELEASED

2019 MAY 02
ECN 14-555

APPROVED

A		NEW ISSUE		RF	19.04.09
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.		REV. A	
CHECKED	VS	D5722		SHEET 1 OF 1	
MFG. APPR.	SH	TITLE		SCALE	
APPROVED	VS	L-HANDLE QR PIN		NTS	
DE APPR.	DS	DATE		19.04.09	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043165



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 823 McTavish Rd
Calgary
AB
T2E 7G9 Canada
Phone: 403 250 7370

PO No: PO043165

PO Date: 4/10/19

Due Date: 6/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Hemmerich, Steven
Phone: 613-632-5200 Ext: 281
shemmerich@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196668	90302A112	1/pk	L-Handle Push-Button QR Pin as per dwg d5522 rev. a	Firmed	-	6/20/19	1 Ea	0 Ea	1 Ea	\$22.18/Ea	\$22.18
											Grand Total:	\$22.18

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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McMASTER-CARR®

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Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace
823 McTavish Rd
Calgary AB T2E 7G9
Canada

Purchase Order
43165

Order Placed By
Steven Hemmerich

McMaster-Carr Number
2776180-01

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04/10/2019

Packing List

Line	Product	Ordered	Shipped
1	90302A112 ✓ Handle Locking Quick-Release Pin, 17-4 PH Stainless Steel, 1/4" Diameter, 1" Usable Length	1 Each	1 ✓

DAS
61
9-89

Tracking	Carrier	Weight
CPK006885361	Purolator Air	1 lb

RECEIVED

JUN 18 2019

DART AEROSPACE LTD.